



## Agenda

### RLSA Restudy Public Workshop “Protection of Agricultural Lands”

*March 22, 2018, 6:00-8:00 PM, North Collier Regional Park, Exhibit Hall*

- I Introduction  
Kris Van Lengen, Collier County  
Amanda Evans, FGCU
- II History of Agriculture in SW Florida  
Dallas Townsend, FL Ag Hall of Fame
- III Business, Technology and Environmental Factors in Ag  
Calvin Arnold, UF/IFAS SW FL Director
- IV Open Lands: Agriculture, SRAs and Baseline Zoning  
Kris Van Lengen, Collier County
- V Landowner Perspectives: Past and Future  
TBD
- VI Working Session: Ideas to Incentivize Agriculture  
Amanda Evans, FGCU  
All
- VIII Next Meeting and Adjourn