



## Agenda

### RLSA Restudy Public Workshop

### “Protection of Agricultural Lands”

*March 22, 2018, 6:00-8:00 PM, North Collier Regional Park, Exhibit Hall*

- I Introduction
  - Kris Van Lengen, Collier County
  - Amanda Evans, FGCU
  
- II History of Agriculture in SW Florida
  - Dallas Townsend, FL Ag Hall of Fame
  
- III Business, Technology and Environmental Factors in Ag
  - Calvin Arnold, UF/IFAS SW FL Director
  
- IV Open Lands: Agriculture, SRAs and Baseline Zoning
  - Kris Van Lengen, Collier County
  
- V Landowner Perspectives: Past and Future
  - TBD
  
- VI Working Session: Ideas to Incentivize Agriculture
  - Amanda Evans, FGCU
  - All
  
- VIII Next Meeting and Adjourn